PERMIT TO WORK
- Before conducting work that involves confined space entry, work on energy systems, hot work, or other potentially hazardous tasks, a permit must be obtained to ensure hazards are controlled and sim-ops are not interfering with scope of work.

ISOLATIONS
- Verify isolation on energy systems; mechanical, electrical, process, hydraulic and others, before work begins.
- Use the specified life protecting equipment and ensure any energy sources are zero before starting work.

CONFINED SPACE
- Obtain authorisation before entering a confined space.
- Ensure all sources of energy affecting the space are isolated, confined space atmosphere is tested, verified safe for occupancy, and repeated as often as defined by the permit.
- Standby person will be present and rescue plan to be in place.

HOT WORK
- Control flammable and ignition sources and confirm any flammable material in the work area has been removed or isolated.
- Before starting hot work in a hazardous area, conduct a gas test and monitor continually.

LIFTING OPERATIONS
- Appoint a competent person responsible for the lift, and assigning roles and responsibilities.
- Do not walk under a suspended load.
- Ensure that loads are rigged by competent personnel using certified equipment.
- Designate safe areas during lifting operations and consider deflection points if loads were to fail.

IN THE LINE OF FIRE
- Position yourself to avoid being struck by moving objects, vehicles, equipment failures, pressure releases and dropped objects.
- Take actions to secure loose items and erect barriers to warn others of hazards.

WORKING AT HEIGHT
- Inspect all fall protection equipment before use.
- Secure tools and materials to prevent dropped objects.
- Ensure 100% tie off at all times.
- Ensuring that personnel involved have been adequately trained.
- Ensure rescue plan is in place.

BYPASSING SAFETY CONTROLS
- Obtain authorisation before overriding or disabling safety critical equipment, deviating from procedures or entering a restricted area.

DRIVING SAFETY
- When driving wear seat belts, respect speed limits and reduce speed depending on road conditions.
- Do not use mobile phone and other devices.
- Only drive when fully rested and alert.

RESPECT BARRIERS
- Never cross any safety barrier.
- Never remove a safety barrier without authorisation.
- Always barrier off an area where a hazard exists that may harm others.